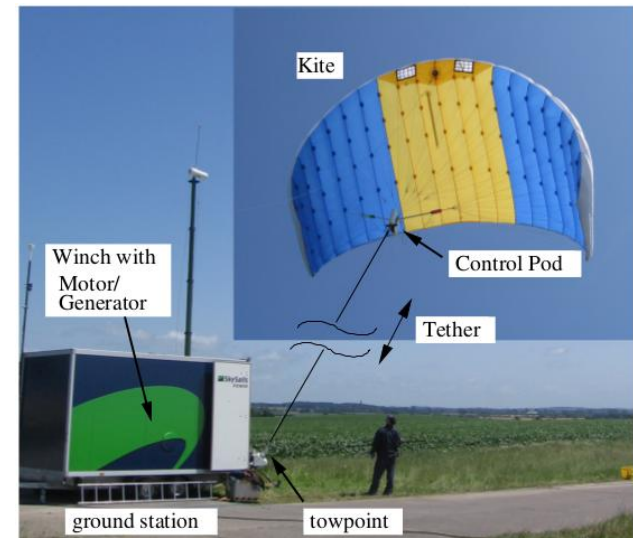
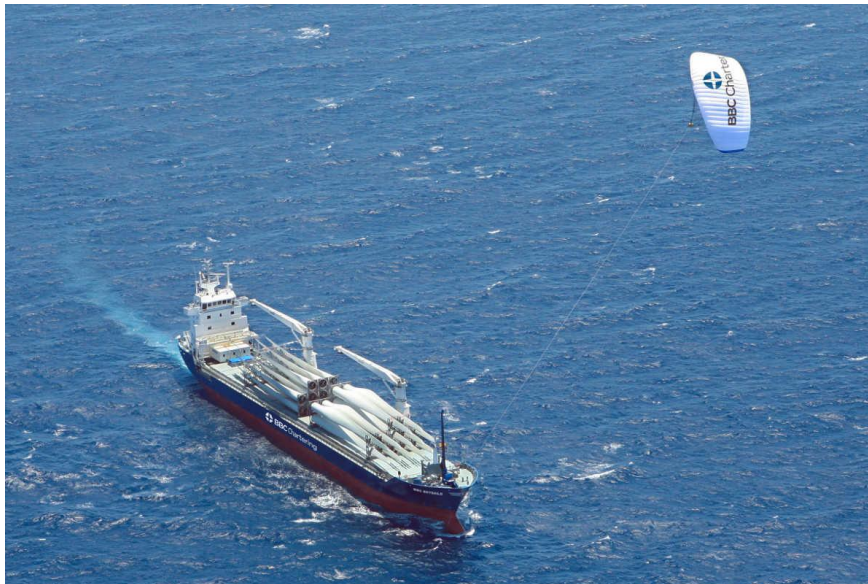


# SkySails Tethered Kites for Ship Propulsion and Power Generation: Modeling and System Identification

Michael Erhard,  
SkySails GmbH, Hamburg, Germany



Small-Scale Functional Model (50kW peak power)

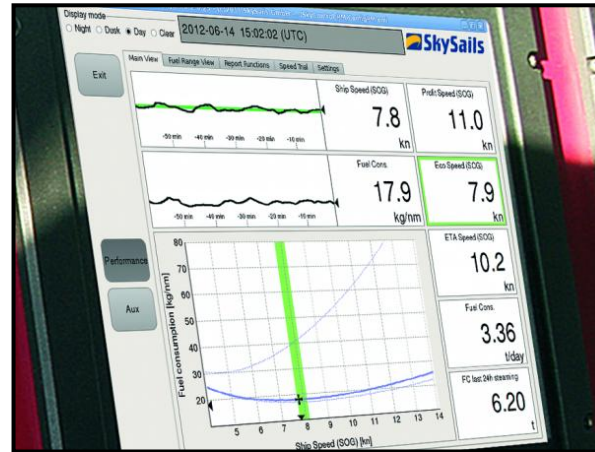
- Introduction SkySails Marine and Power
- Simple Model
- Sensors and Navigation
- Validation of Model and Parameter Estimation
- Control System
- Further Challenges of the Real-World System

## KITE PROPULSION



- aux. propulsion system
- up to 2000 kW engine equivalent power
- pilot customer operation since 2008
- autopilot controlled

## PERFORMANCE MANAGER



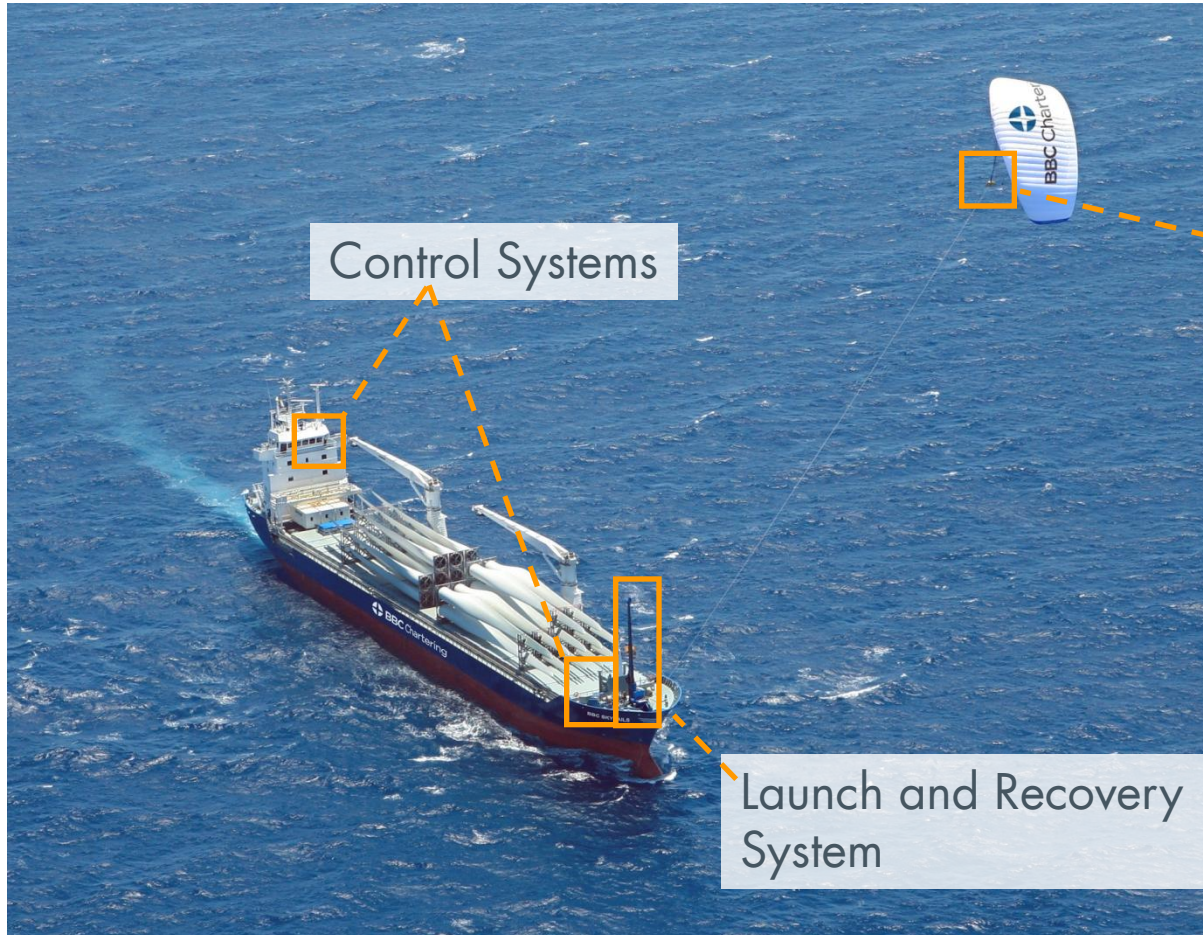
- improved communication ship to shore
- automatic fuel and condition monitoring
- in operation on 35+ ships

## SKYSAILS POWER



- small scale model for airborne wind energy
- installed in a trailer
- kites up to 30 m<sup>2</sup>
- autopilot controlled

# SkySails Marine – Towing Kite System

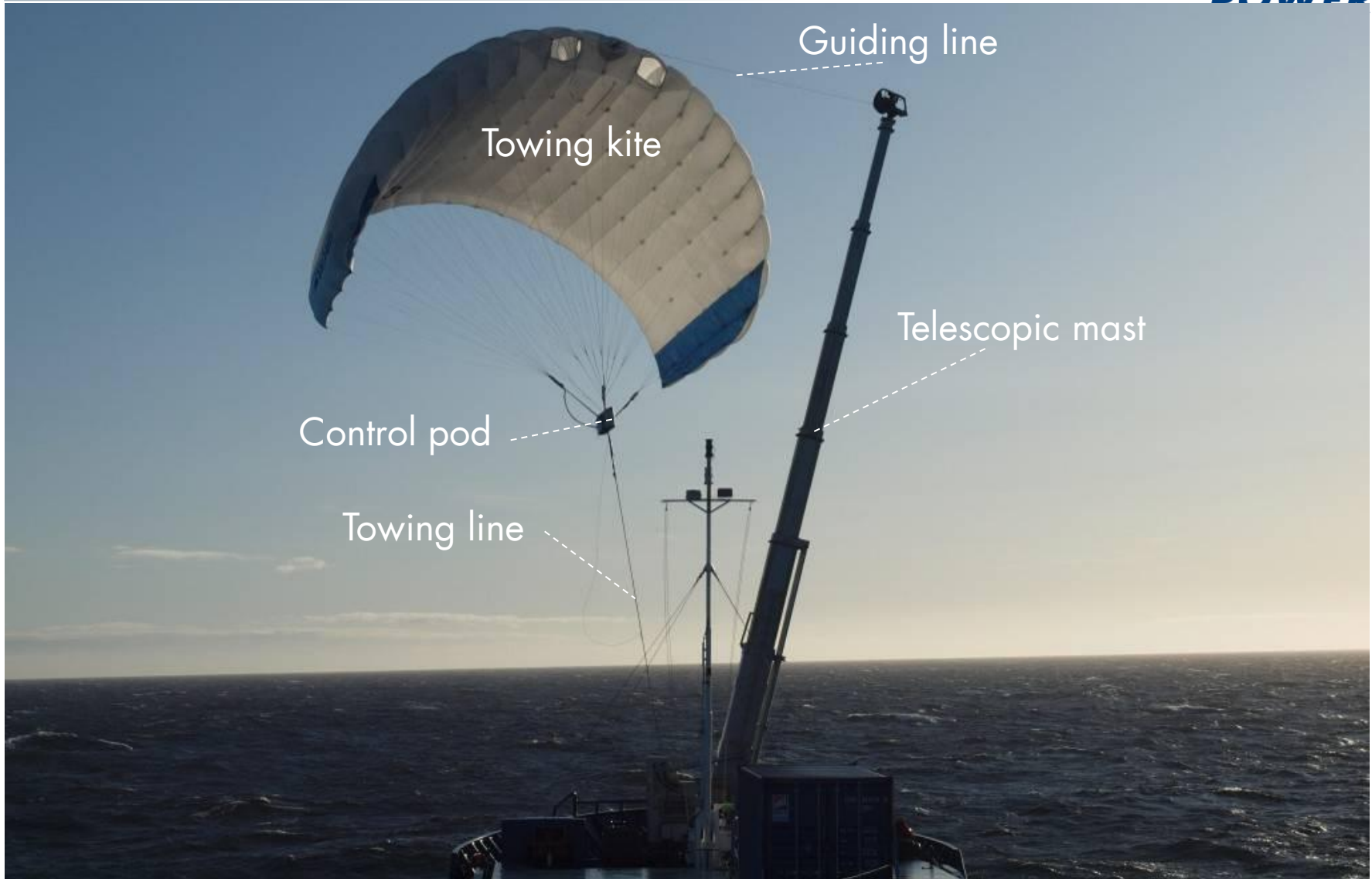


Airborne Control Pod

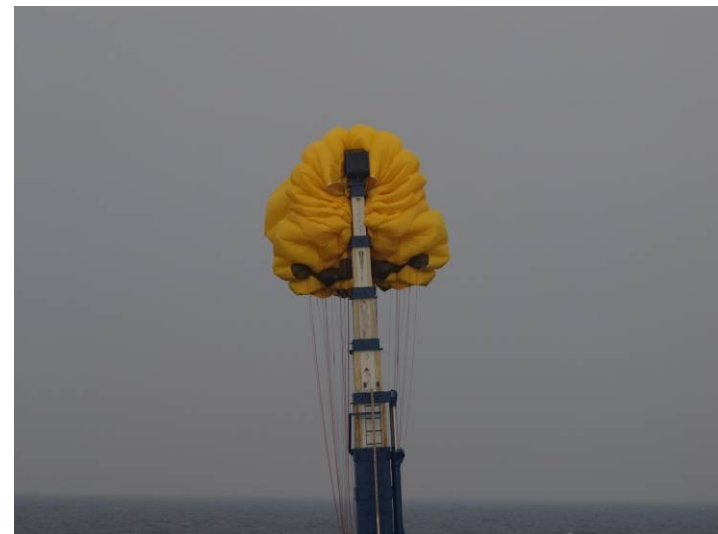
Kite sizes up to 320m<sup>2</sup>

Substitute 1-2 MW  
of main engine power

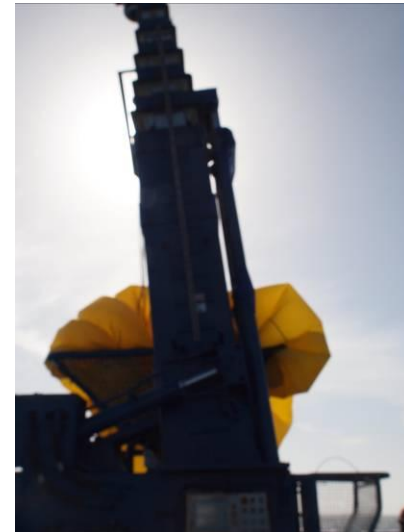
# System Overview



# Kite - Reefing



# Machine Supported Ground Handling



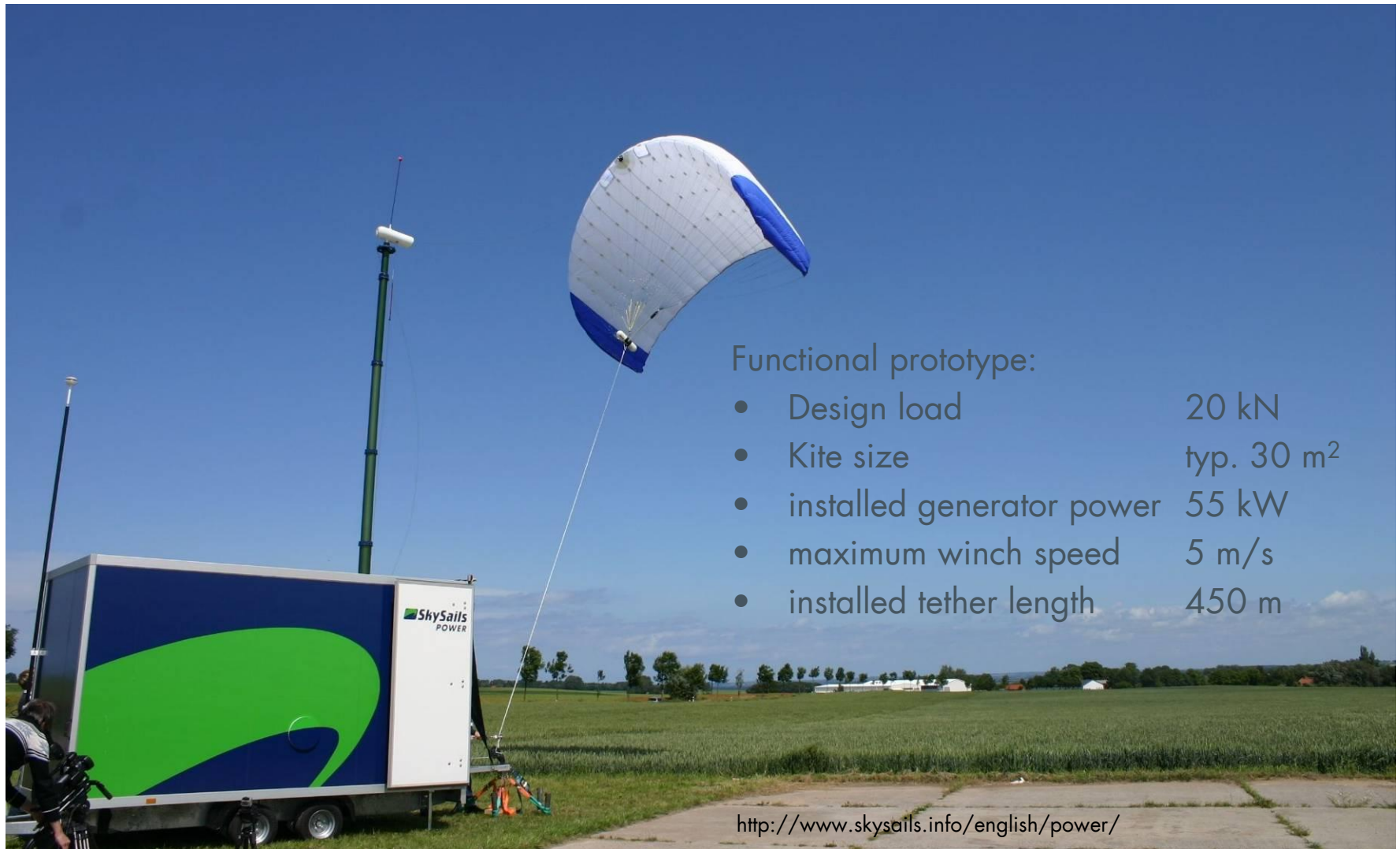
# Production and Installation





(Marine Video)

See <http://youtu.be/ckyHeizCAdk>

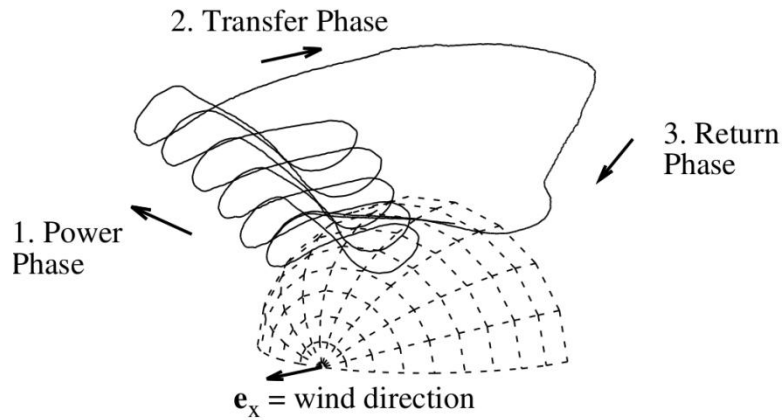


## Functional prototype:

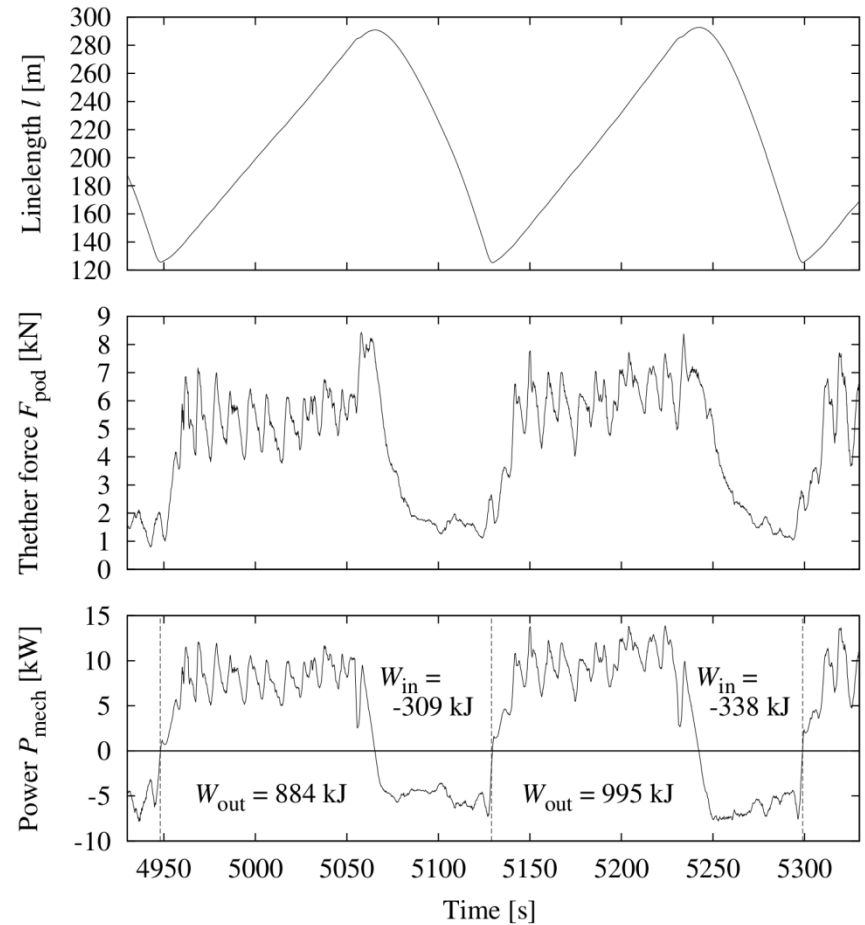
- Design load 20 kN
- Kite size typ. 30 m<sup>2</sup>
- installed generator power 55 kW
- maximum winch speed 5 m/s
- installed tether length 450 m

<http://www.skysails.info/english/power/>

- Pumping Cycle



M. Erhard, H. Strauch,  
*Flight control of tethered kites in autonomous pumping cycles for airborne wind energy,*  
 to appear in Control Engineering Practice (2015)





Economic energy generation → Fully automated AWE plants

→ Reliability of control system crucial

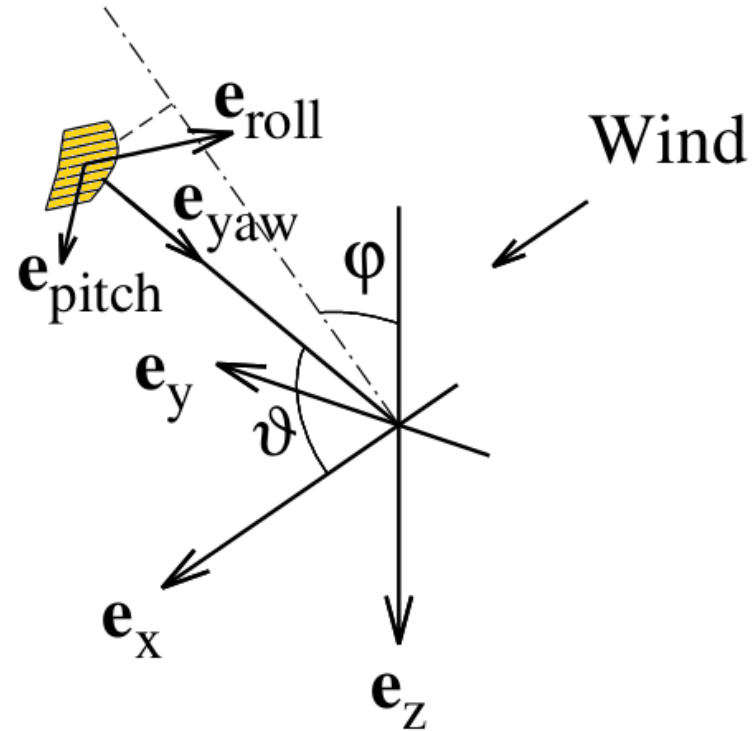
(Power Video)

## **Simple Model**

---

## Coordinate System

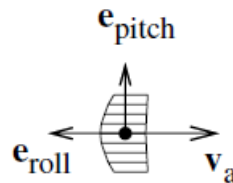
- Position  $\varphi, \vartheta, l$
- Orientation  $\psi$



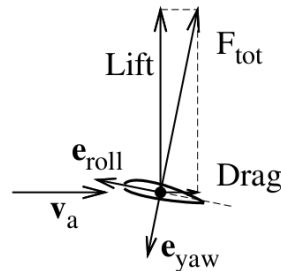
## Model Assumptions

1.) Forces huge compared to masses → Neglect Accelerations & Masses

2.) Airflow in Roll Direction



3.) Glide Ratio Condition

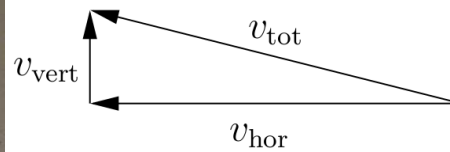
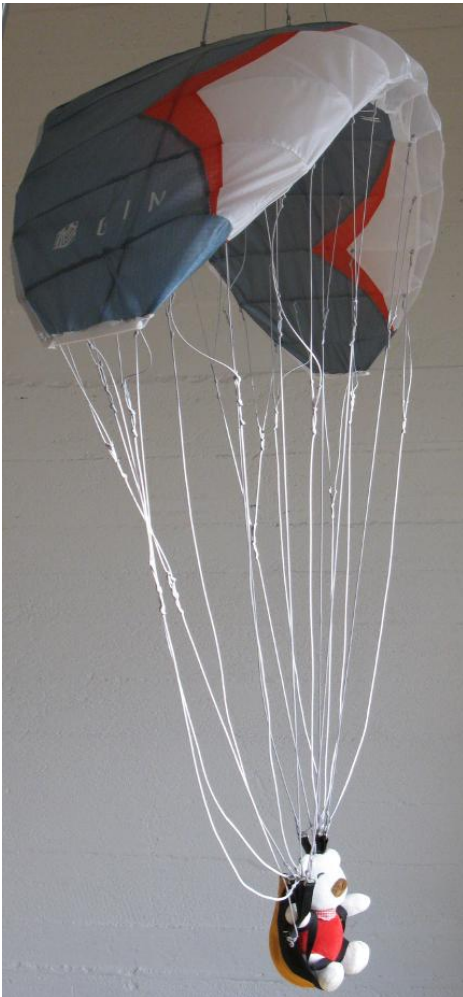


Side View



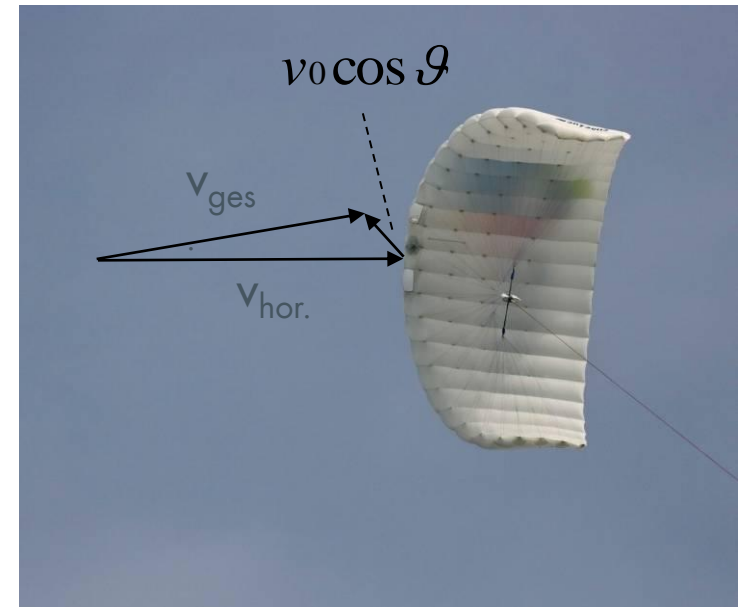
# Aerodynamics of Tethered Kites

Paraglider (Free flight) :  $v_{\text{tot}} = 10\text{m/s}$



$$E = \frac{v_{\text{hor}}}{v_{\text{vert}}}$$

Tethered Kite:



$$v_{\text{tot}} = 1..E v_0$$

$$F_{\text{tot}} = 1..E^2 F_0$$

Wind  $v_0 = 10\text{m/s}$  with  $E=5$  yields

$$v_{\text{tot}} = 10..50\text{m/s} !$$

# Simple Model

- Equations of motion for  $\varphi$ ,  $\vartheta$  and  $l$  (3d kite position)

$$\dot{\vartheta} = \frac{v_a}{l} \left( \cos \psi - \frac{\tan \vartheta}{E} \right) - \frac{\dot{l}}{l} \tan \vartheta$$

$$\dot{\varphi} = -\frac{v_a}{l \sin \vartheta} \sin \psi$$

• orientation  $\psi$

$$\dot{l} = v_{\text{winch}}$$

• winch speed  $v_{\text{winch}}$

$$v_a = v_w E \cos \vartheta - \dot{l} E$$

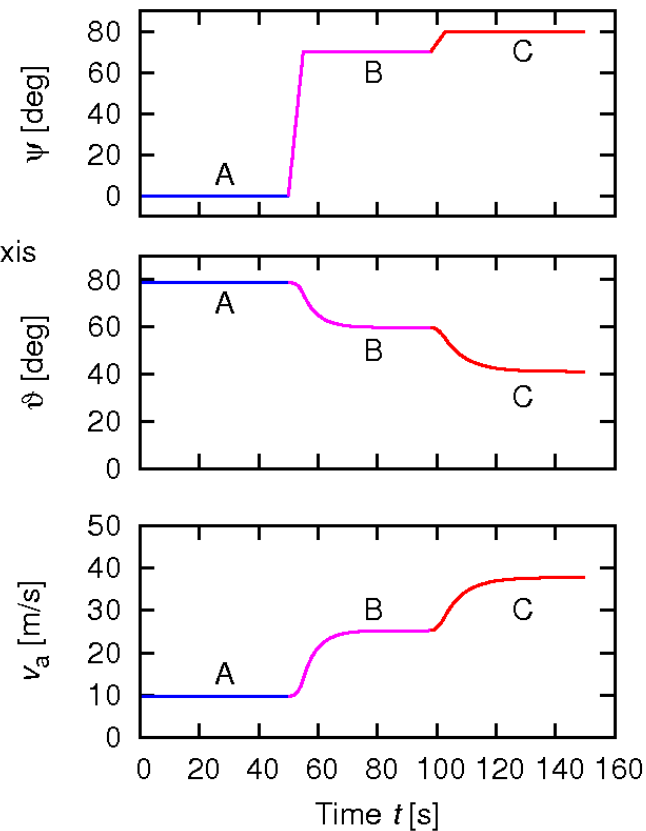
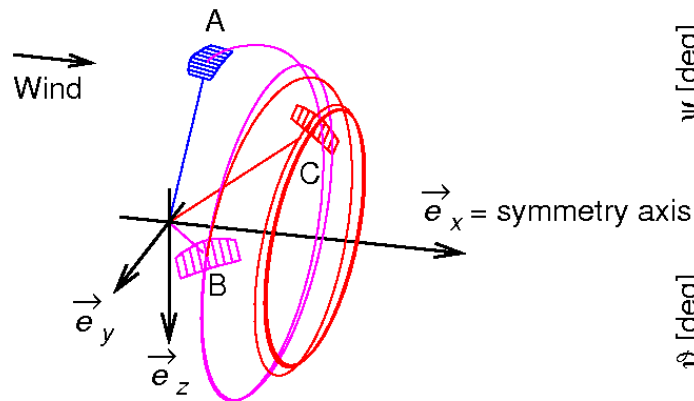
Parameters

- glide ratio
- wind speed

# Kinematic Equations of Motion

$$\dot{\vartheta} = \frac{v_a}{l} \left( \cos \psi - \frac{\tan \vartheta}{E} \right)$$

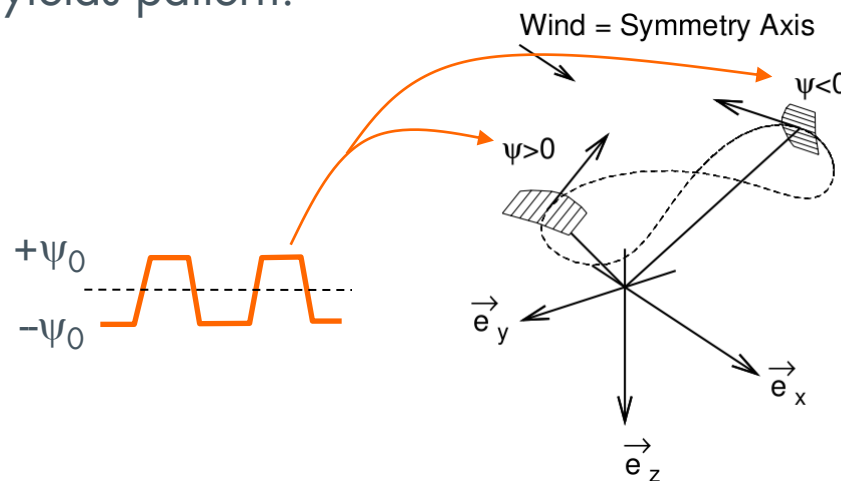
$$\dot{\phi} = -\frac{v_a}{l \sin \vartheta} \sin \psi$$



Angle  $\psi$  is the central control variable:

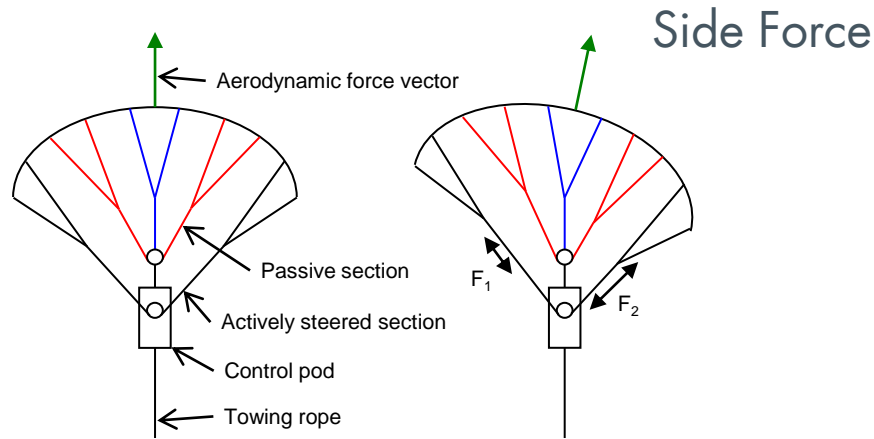
- Determines force  $\vartheta_0(\psi) = \arctan(E \cos \psi)$   $\dot{\vartheta} = \frac{v_a}{l} \left( \cos \psi - \frac{\tan \vartheta}{E} \right)$
- Keep static zenith position ( $\varphi = \text{const}$ )  $\dot{\varphi} = -\frac{v_a}{l \sin \vartheta} \sin \psi$

Periodic signal on  $\psi$  yields pattern:

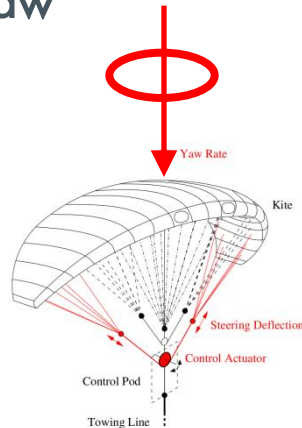


## Control of Orientation $\psi$

## Steering by means of canopy (and force vector) rotation



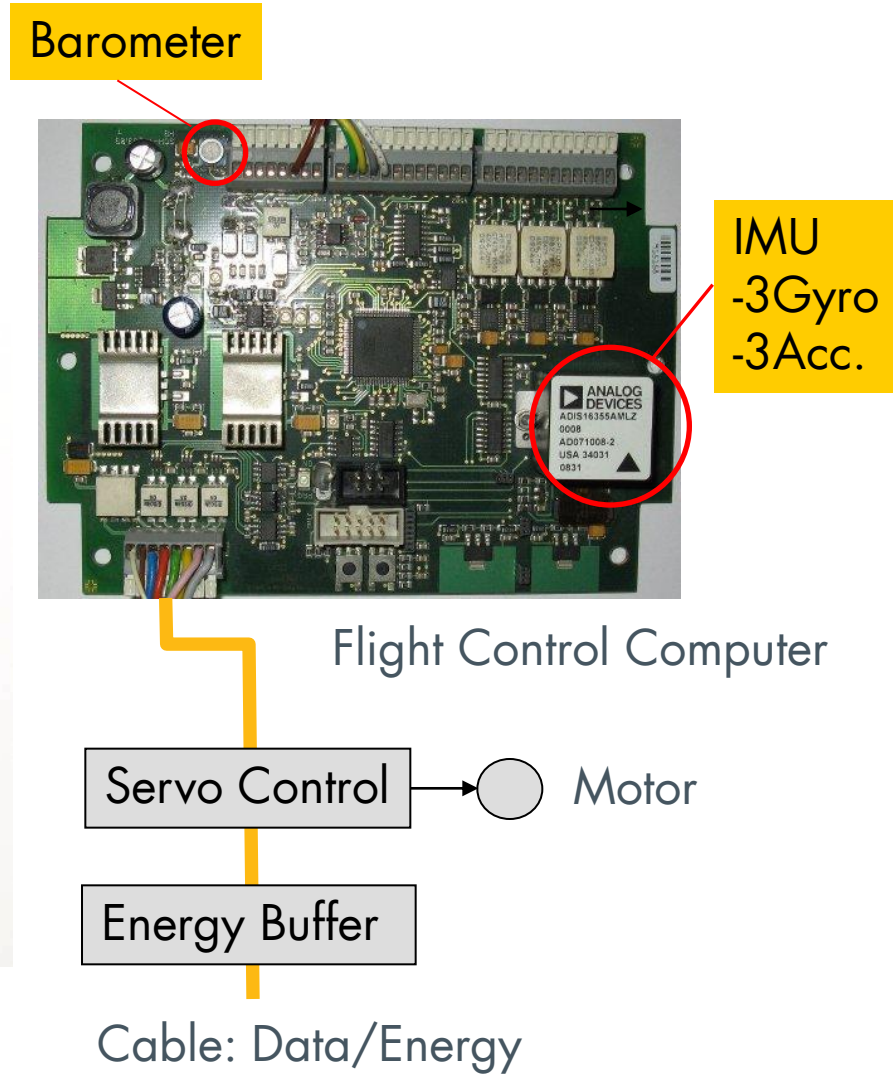
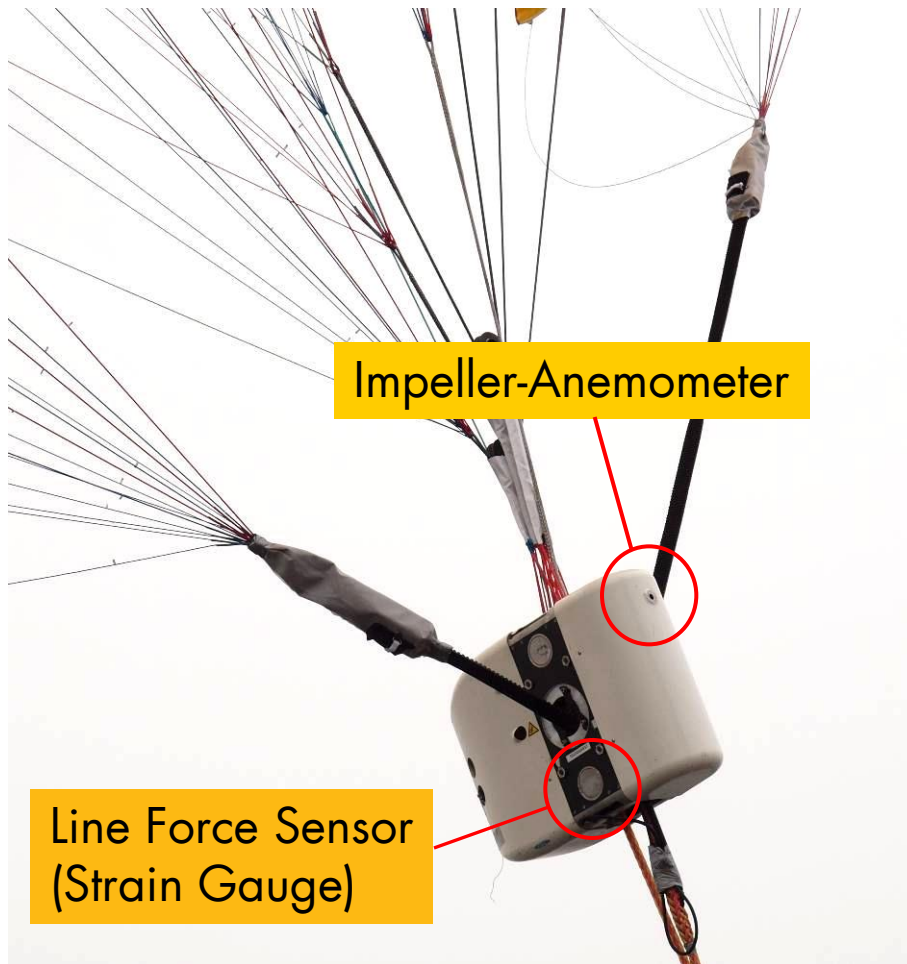
## Turn Rate Law



$$\dot{\psi}_m = g_k v_a \delta$$

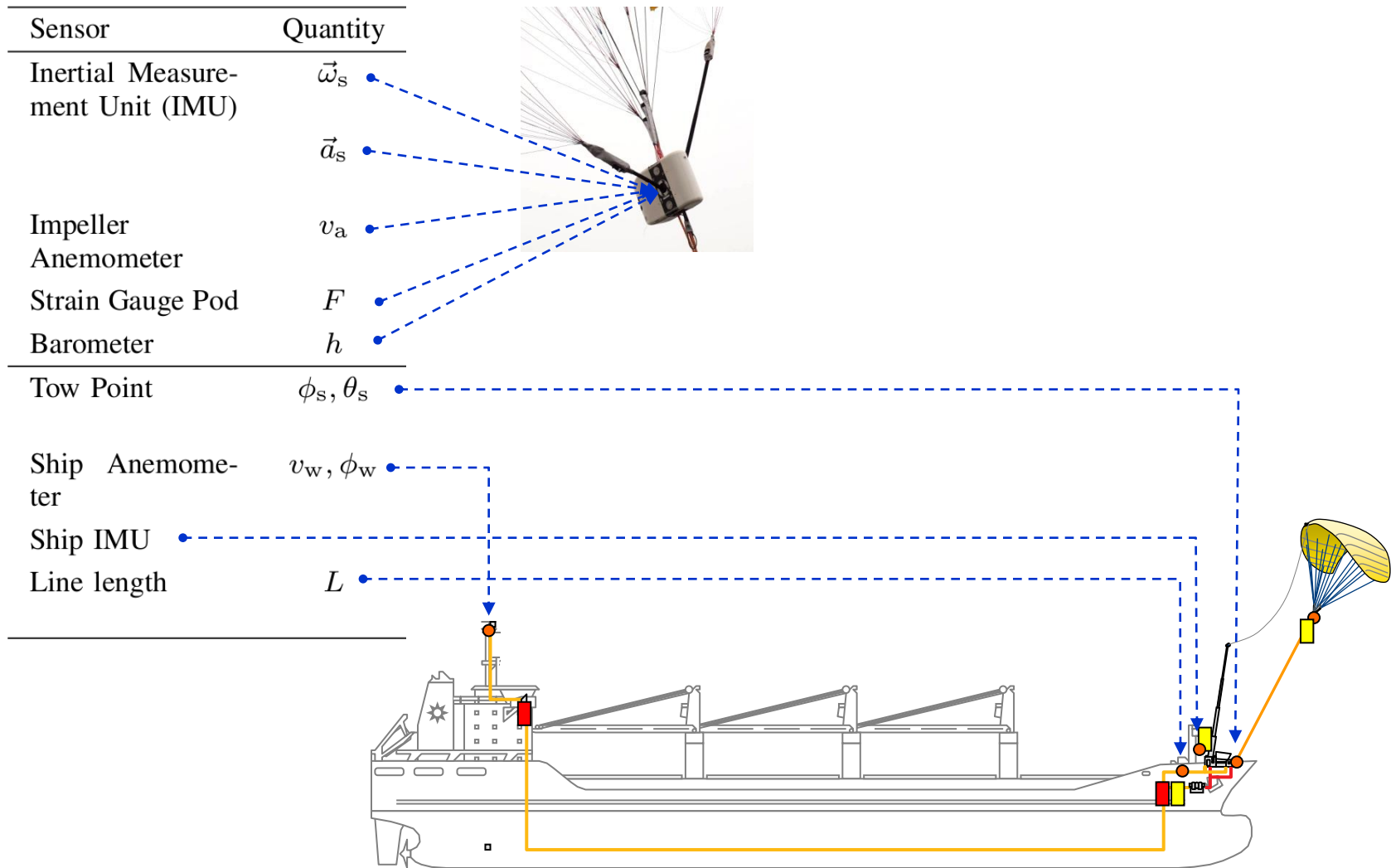
# Sensors and Navigation

# Control Pod Sensors

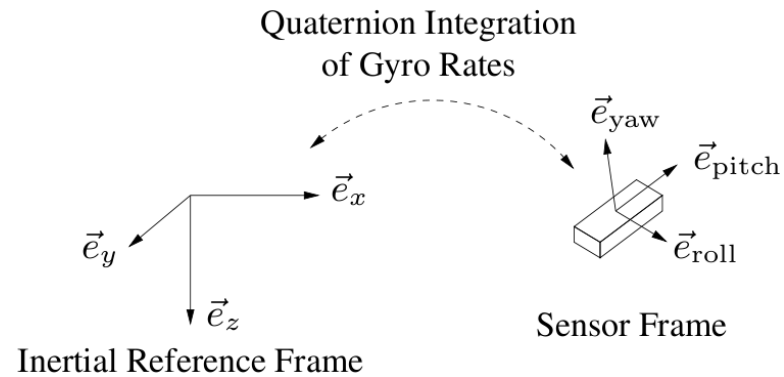




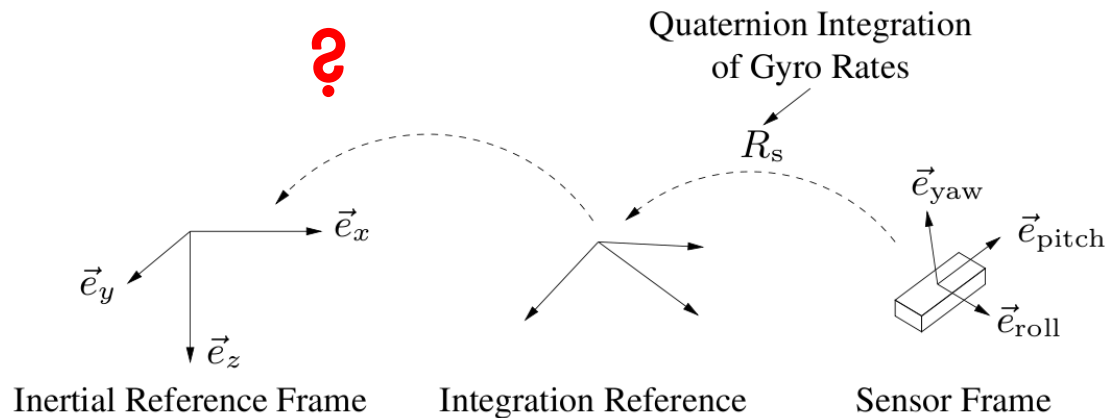
# Sensor Overview



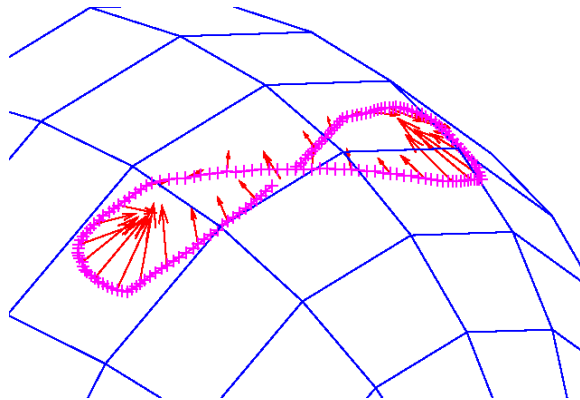
- Quaternion integration...



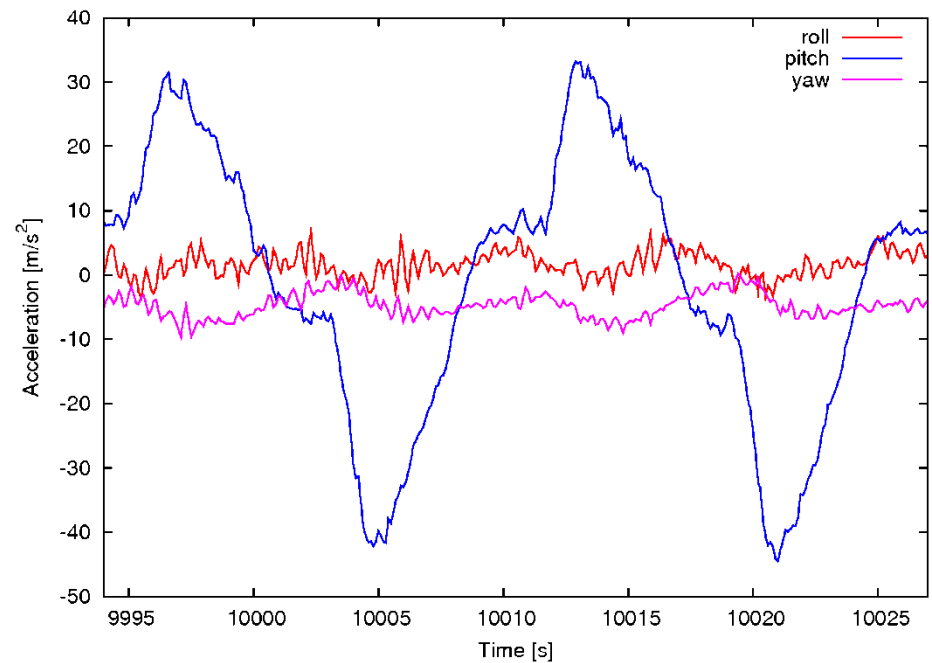
- Problem: drift of turn rate sensors



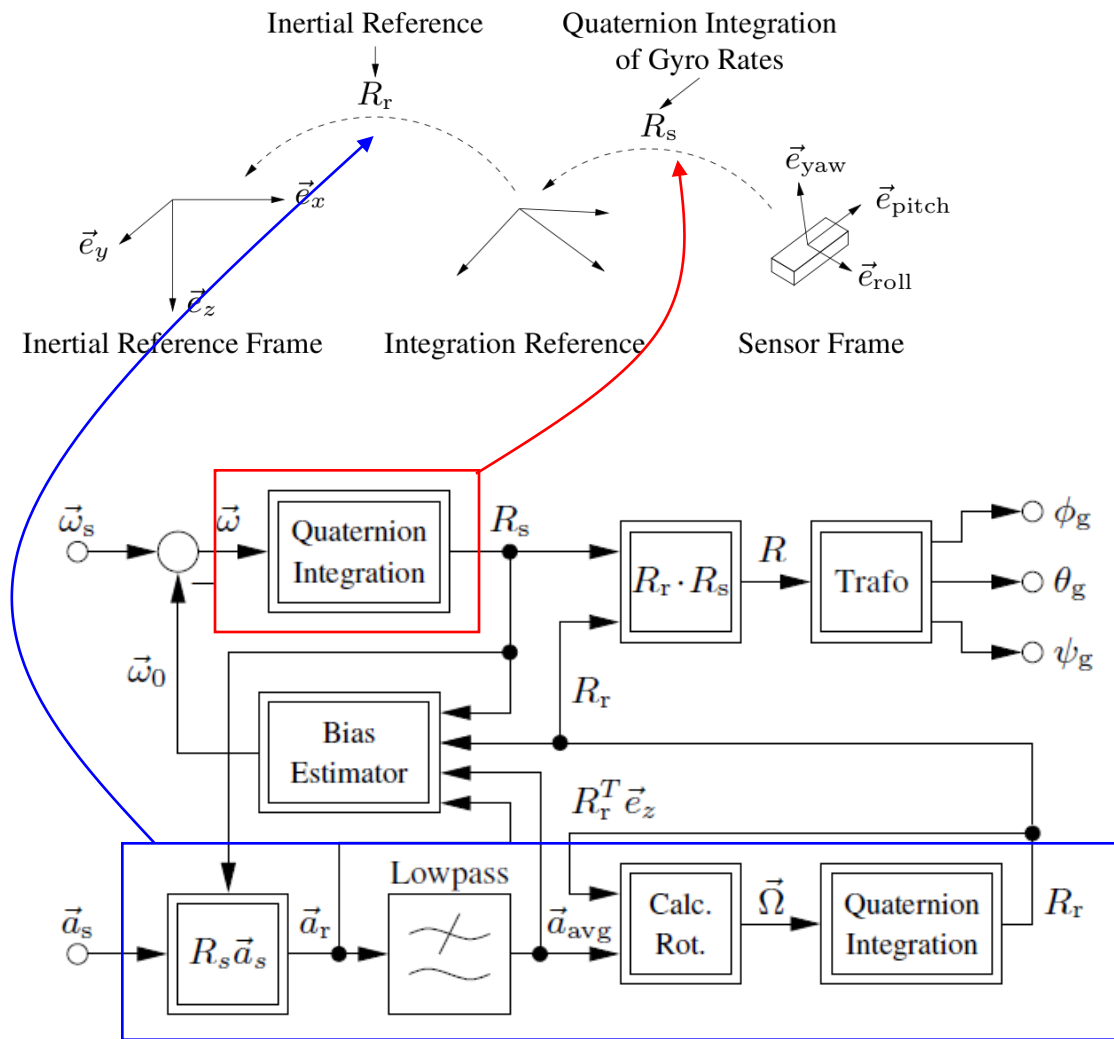
## Reference to ‚Down‘-Direction



→ Average Accelerations  $\langle \vec{a}_s \rangle \approx -|g| \vec{e}_z$

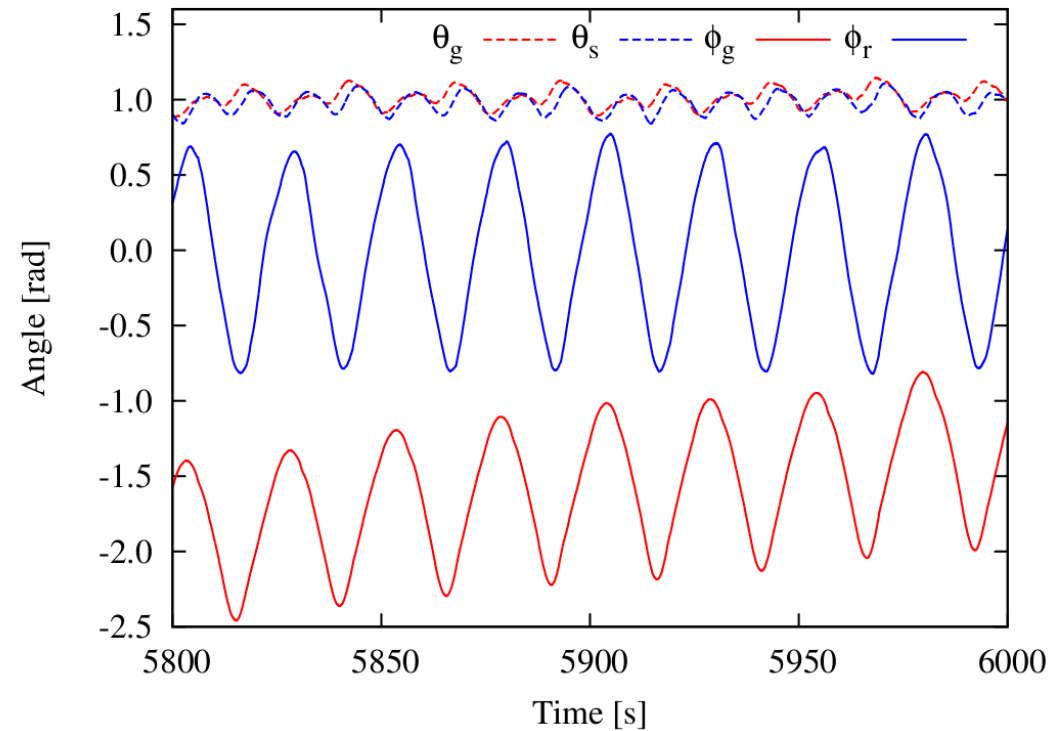
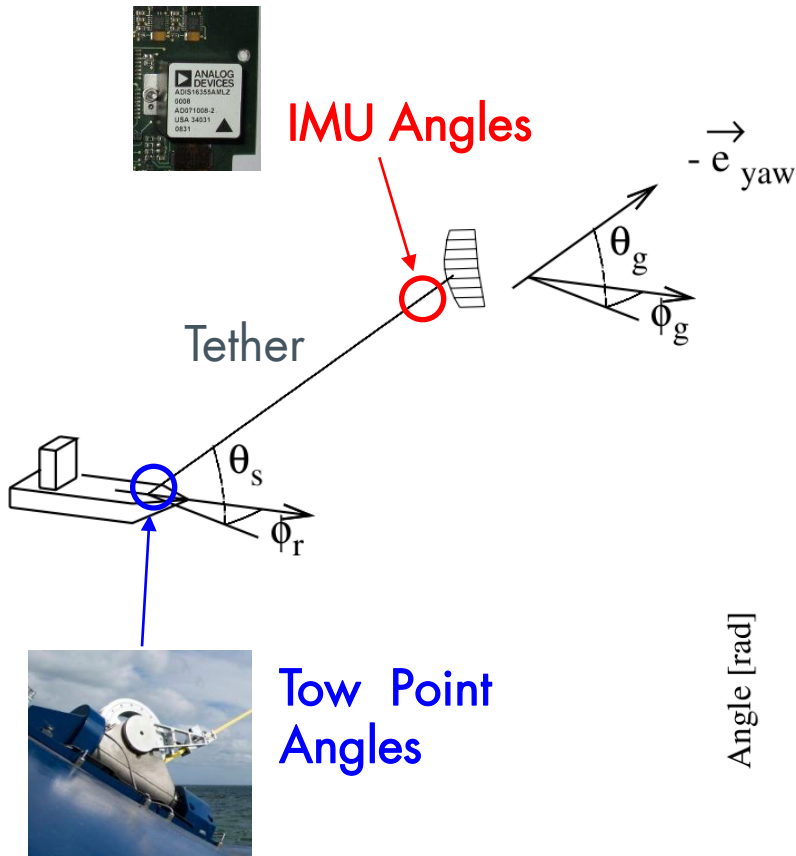


# Yaw Angle Estimator

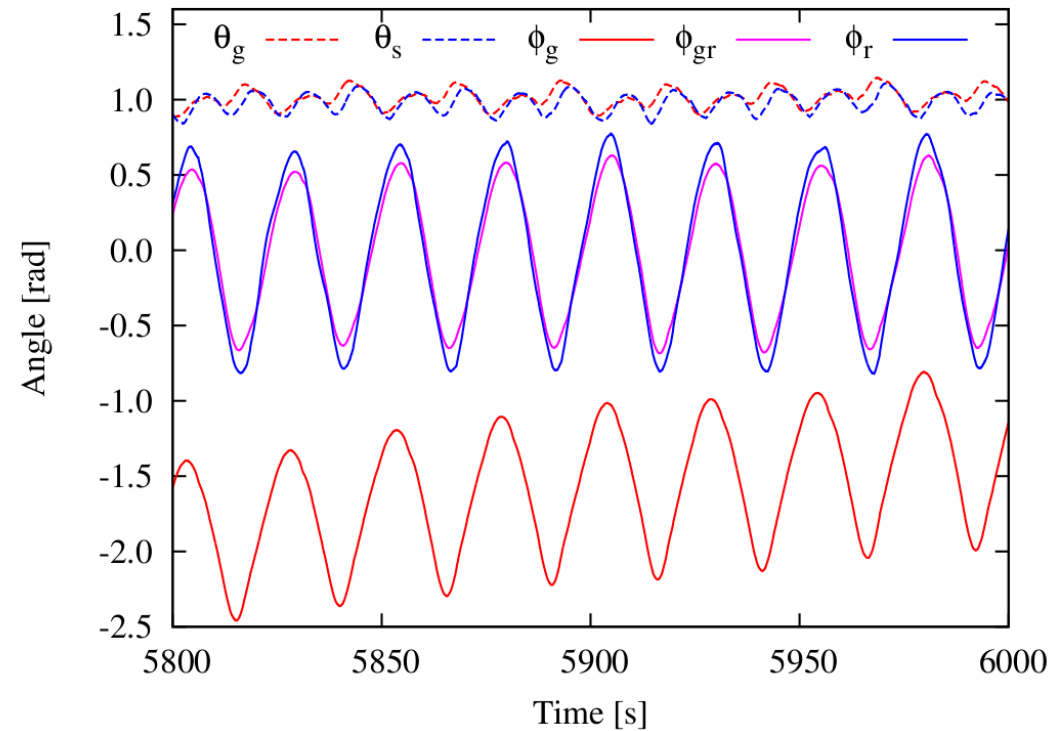
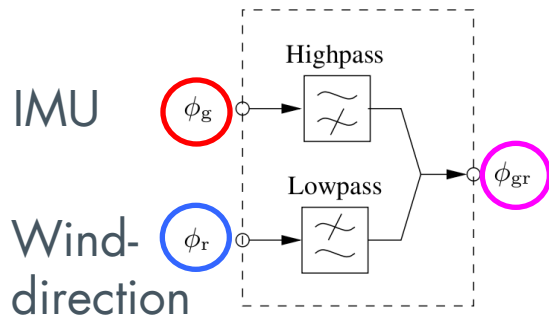
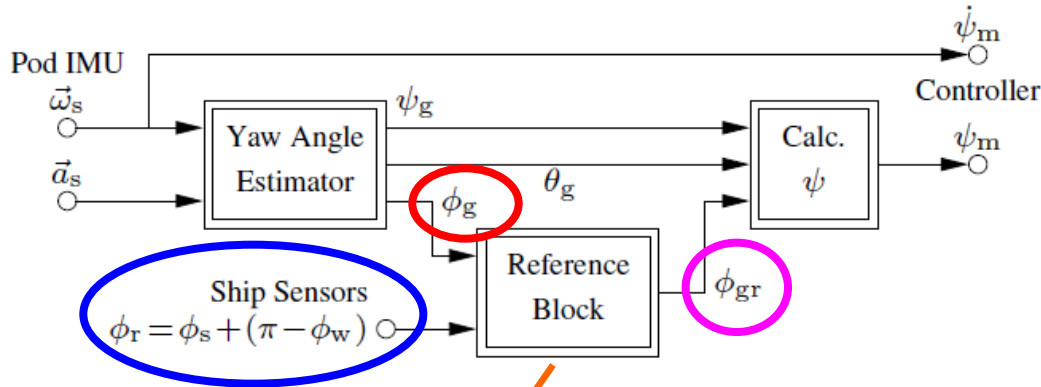


M. Erhard, H. Strauch, *Sensors and Navigation Algorithms for Flight Control of Tethered Kites*, Proc. European Control Conf., 2013

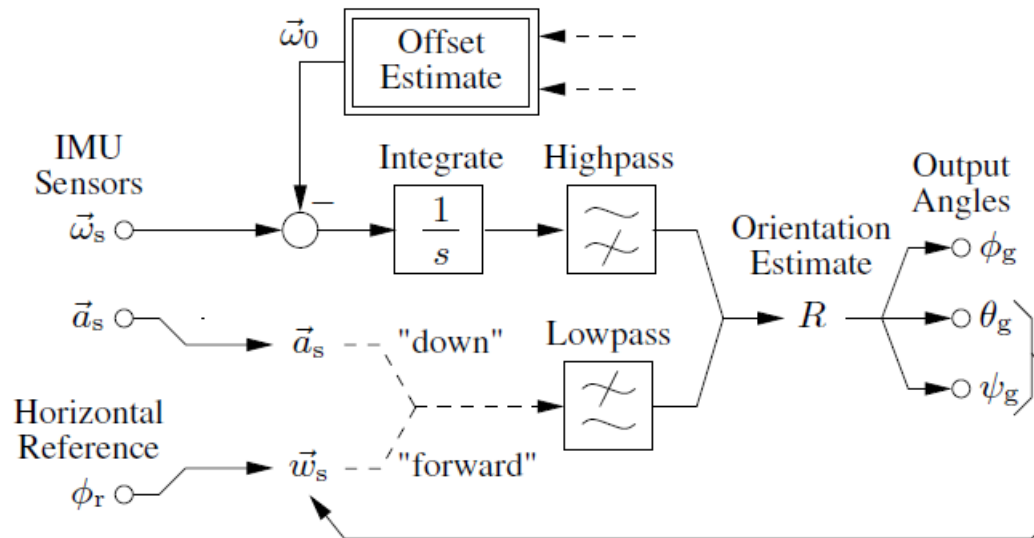
# Experimental Results



# Wind Referencing



## Complementary Filter



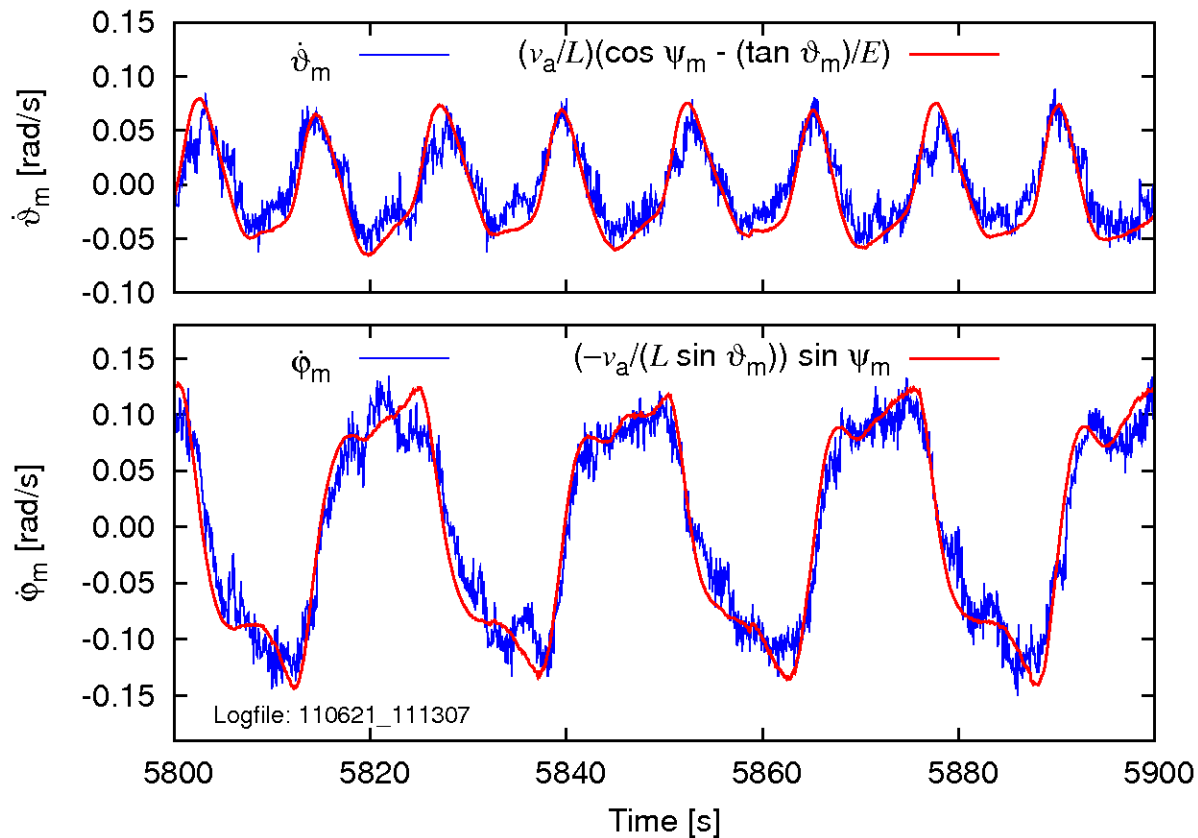
M. Erhard, H. Strauch, *Sensors and Navigation Algorithms for Flight Control of Tethered Kites*, Proc. European Control Conf., 2013

## **Validation of kinematics**

---



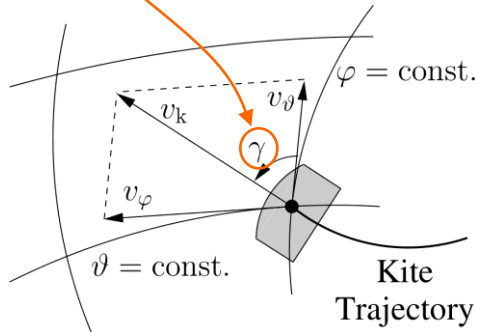
# Validation of Kinematics



$$\dot{\vartheta} = \frac{v_a}{l} \left( \cos \psi - \frac{\tan \vartheta}{E} \right)$$

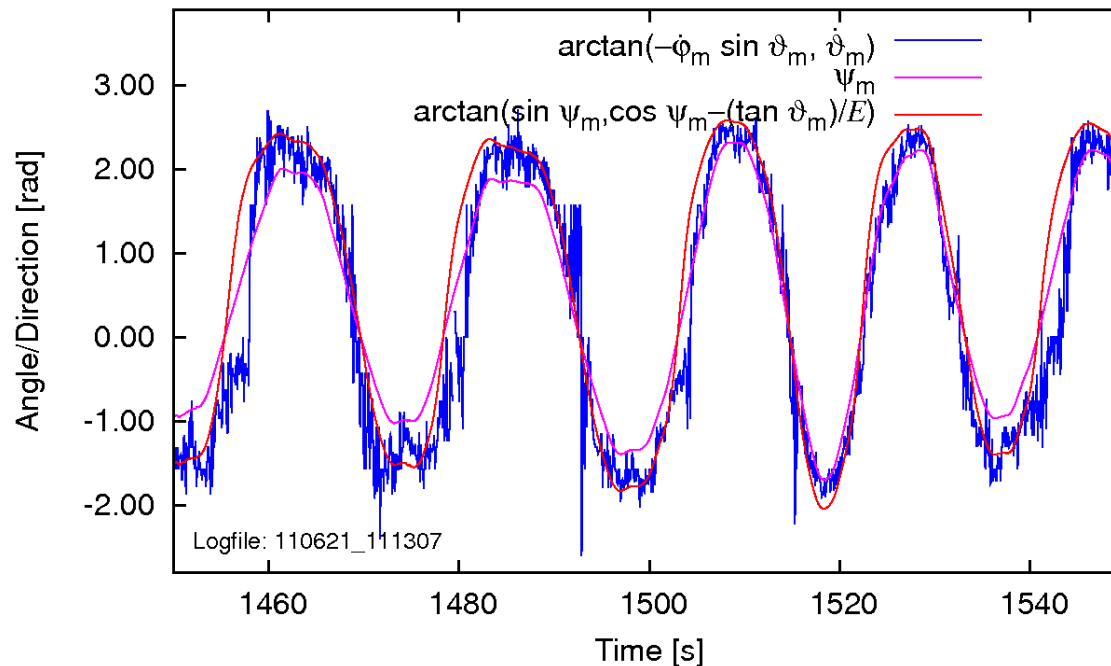
$$\dot{\varphi} = -\frac{v_a}{l \sin \vartheta} \sin \psi$$

## Flight Direction



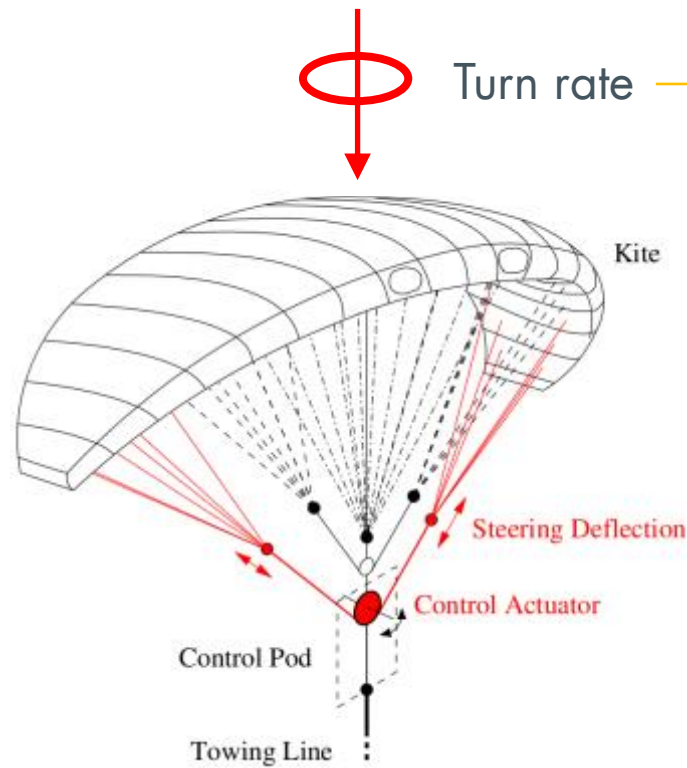
$$\gamma \doteq \arctan(-\dot{\phi} \sin \vartheta, \dot{\vartheta})$$

$$= \arctan\left(\sin \psi, \cos \psi - \frac{\tan \vartheta}{E}\right)$$



## **Validation of Turn Rate Law**

# Turn Rate Law

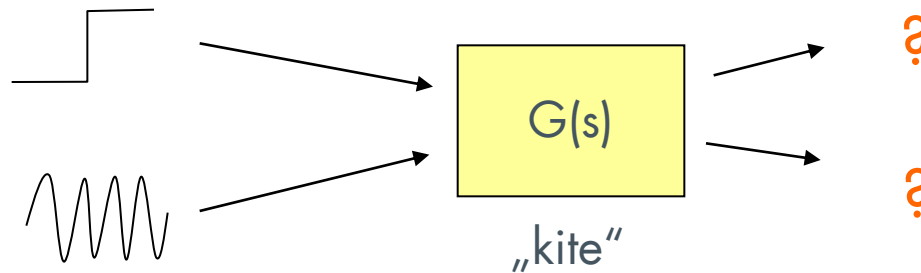


$$\dot{\psi}_m = g_k v_a \delta$$

Parameter

Air path speed

Steering deflection

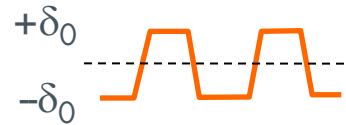


## Challenges:

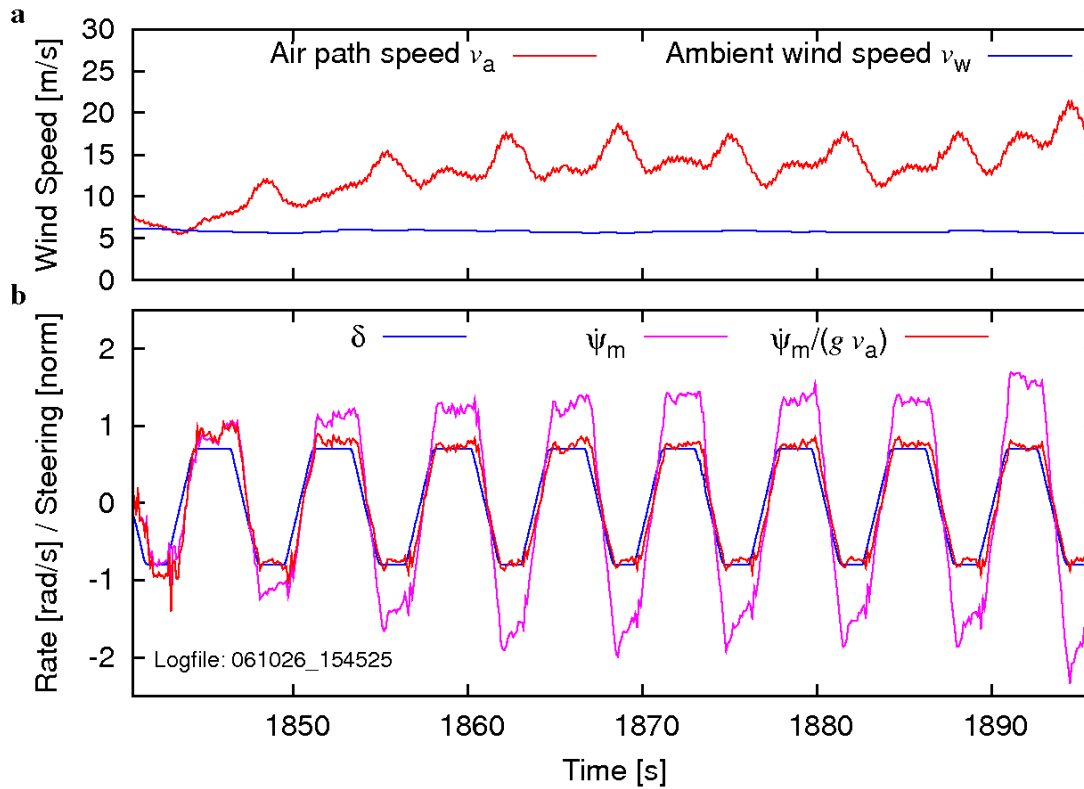
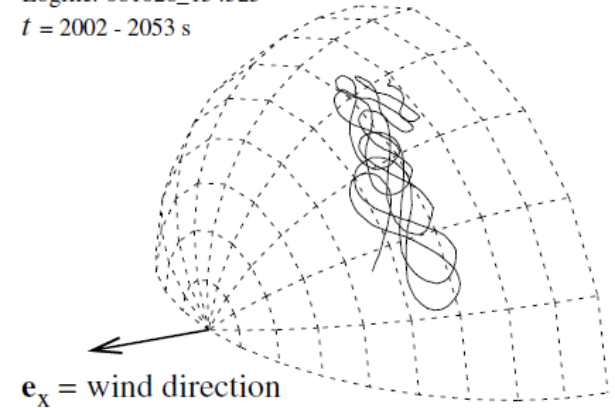
- How to fly open loop and not crash ?
- Flight pattern ?
- Operational point ? (Flight speed, wind window position, ...)

Test Turn Rate Law?

Bang-Bang-Experiment



Logfile: 061026\_154525  
 t = 2002 - 2053 s

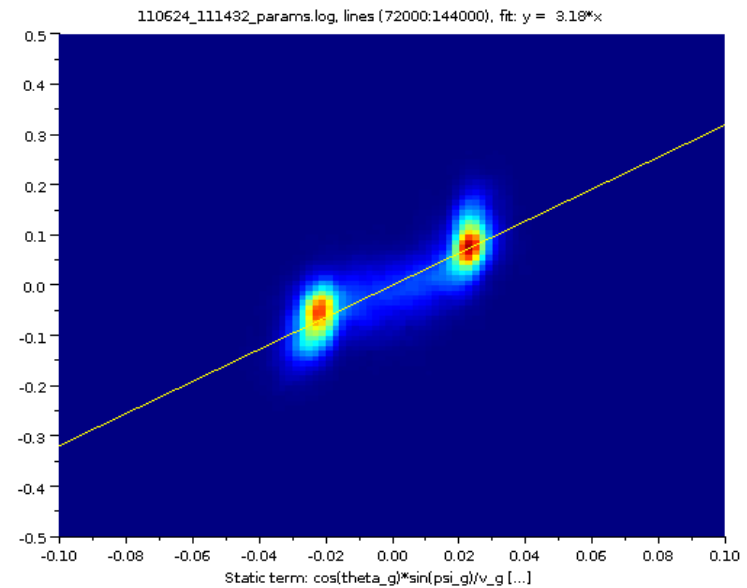
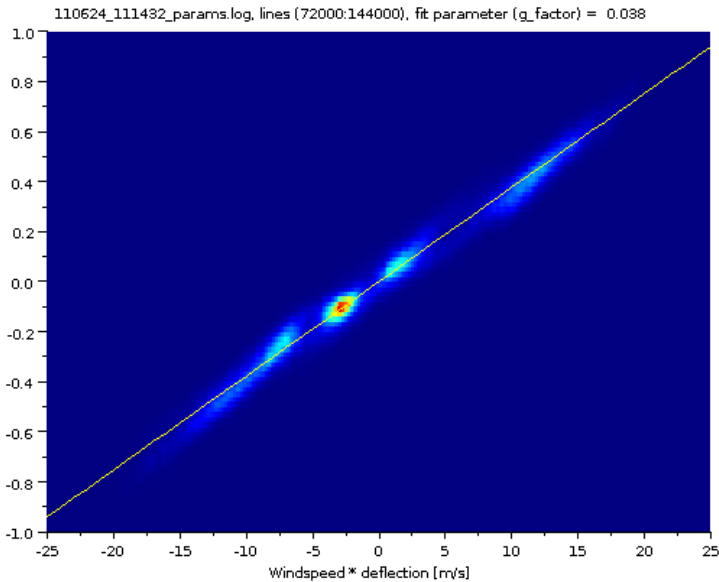
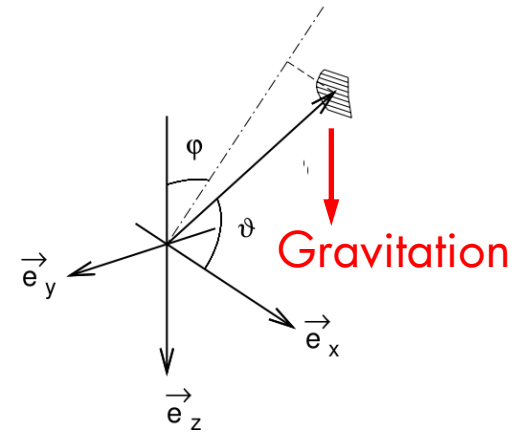


$$\psi_m = g_k v_a \delta$$

# Extended Turn Rate Law

$$\psi_m = g_k v_a \delta + M \frac{\cos \theta_k \sin \psi_k}{v_a}$$

2 Fit Parameter



Weighted least-square

$$\hat{\theta}_t = \arg \min_{\theta} \sum_{k=1}^t \beta(t,k) [y(k) - \varphi^T(k)\theta]^2$$

$$\hat{\theta}_t = \bar{R}^{-1}(t) f(t)$$

$$\bar{R}(t) = \sum_{k=1}^t \beta(t,k) \varphi(k) \varphi^T(k)$$

$$f(t) = \sum_{k=1}^t \beta(t,k) \varphi(k) y(k)$$

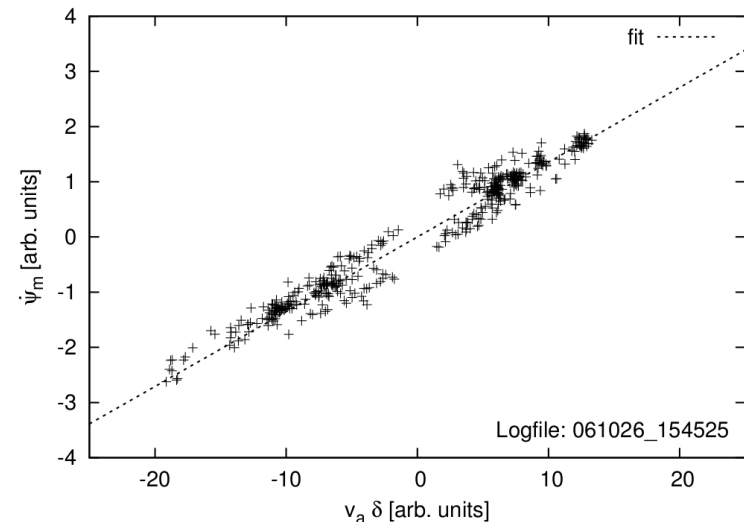
See e.g.:  
Ljung, *System identification*

Example: turn rate law

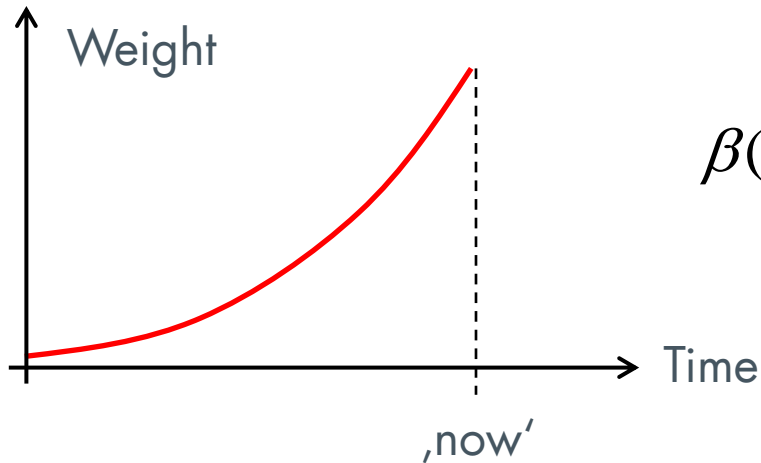
$$\dot{\psi}_m = g_{\dot{\psi}} v_a \delta$$

$y(k)$       $\hat{\theta}_t$       $\varphi(k)$

result







$$\beta(t, k) = e^{-\gamma(t-k)} = \lambda^{(t-k)}$$

Recursive algorithm:

$$\hat{\theta}_t = \bar{R}^{-1}(t) f(t)$$

$$\bar{R}(t) = \lambda \bar{R}(t-1) + \varphi(t) \varphi^T(t)$$

$$f(t) = \lambda f(t-1) + \varphi(t) y(t)$$

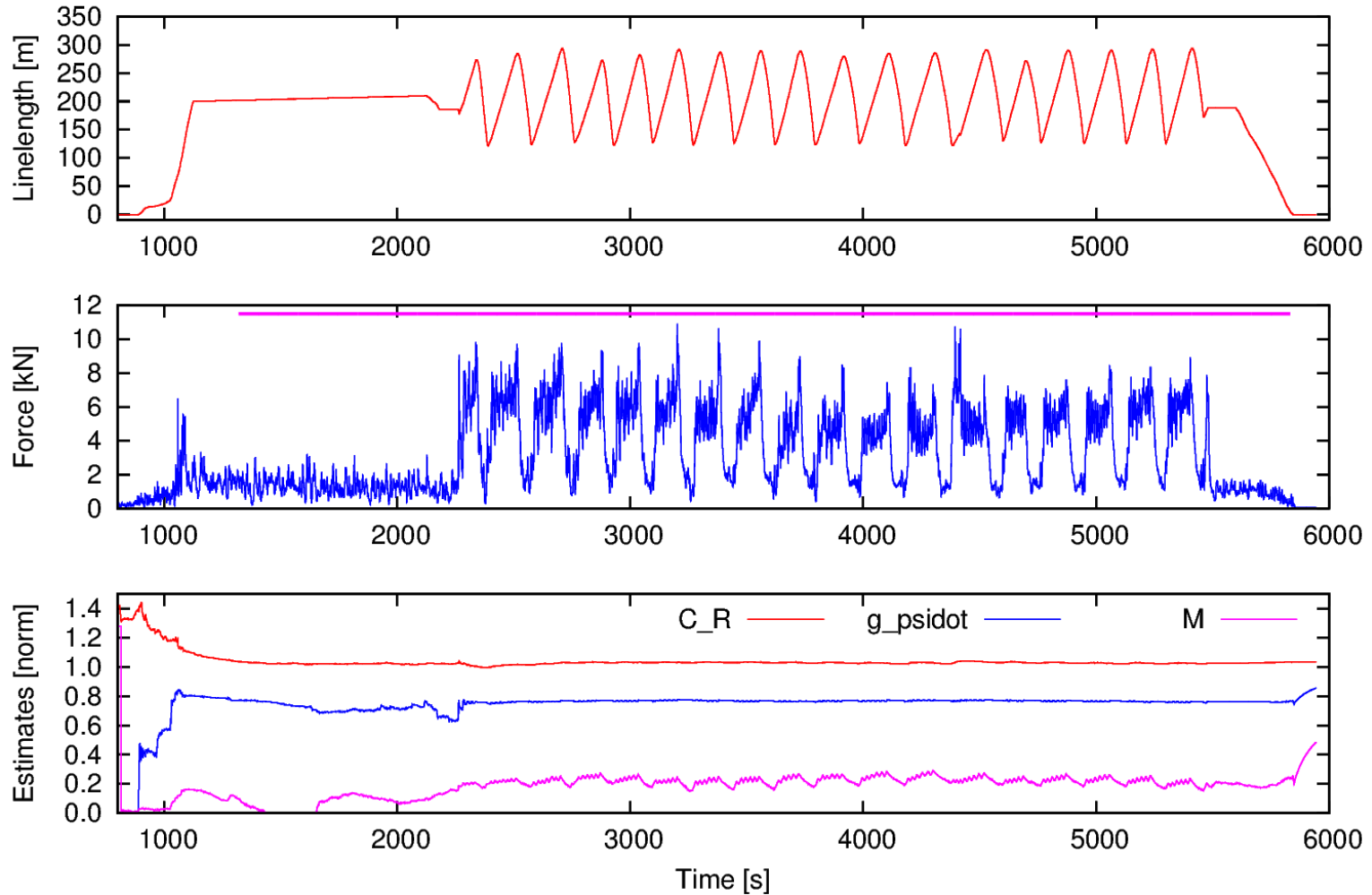
Applications:

- System monitoring (degrading, damage, ...)
- Adaption of controller

# Online Parameter Estimation



140722\_170704\_flight\_control\_log.txt.gz

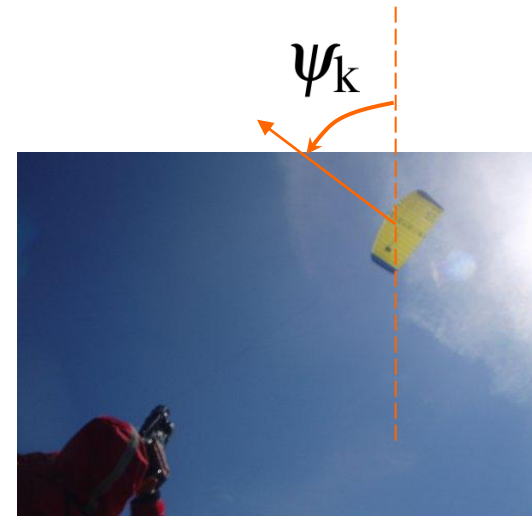


## **Control System**

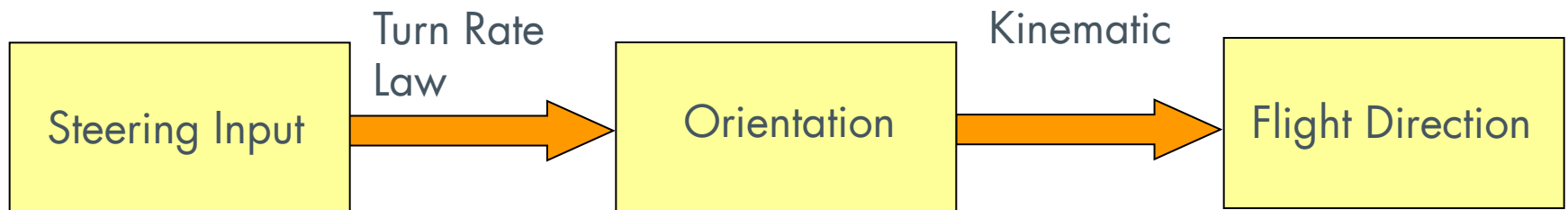
---

## Human Control Strategy?

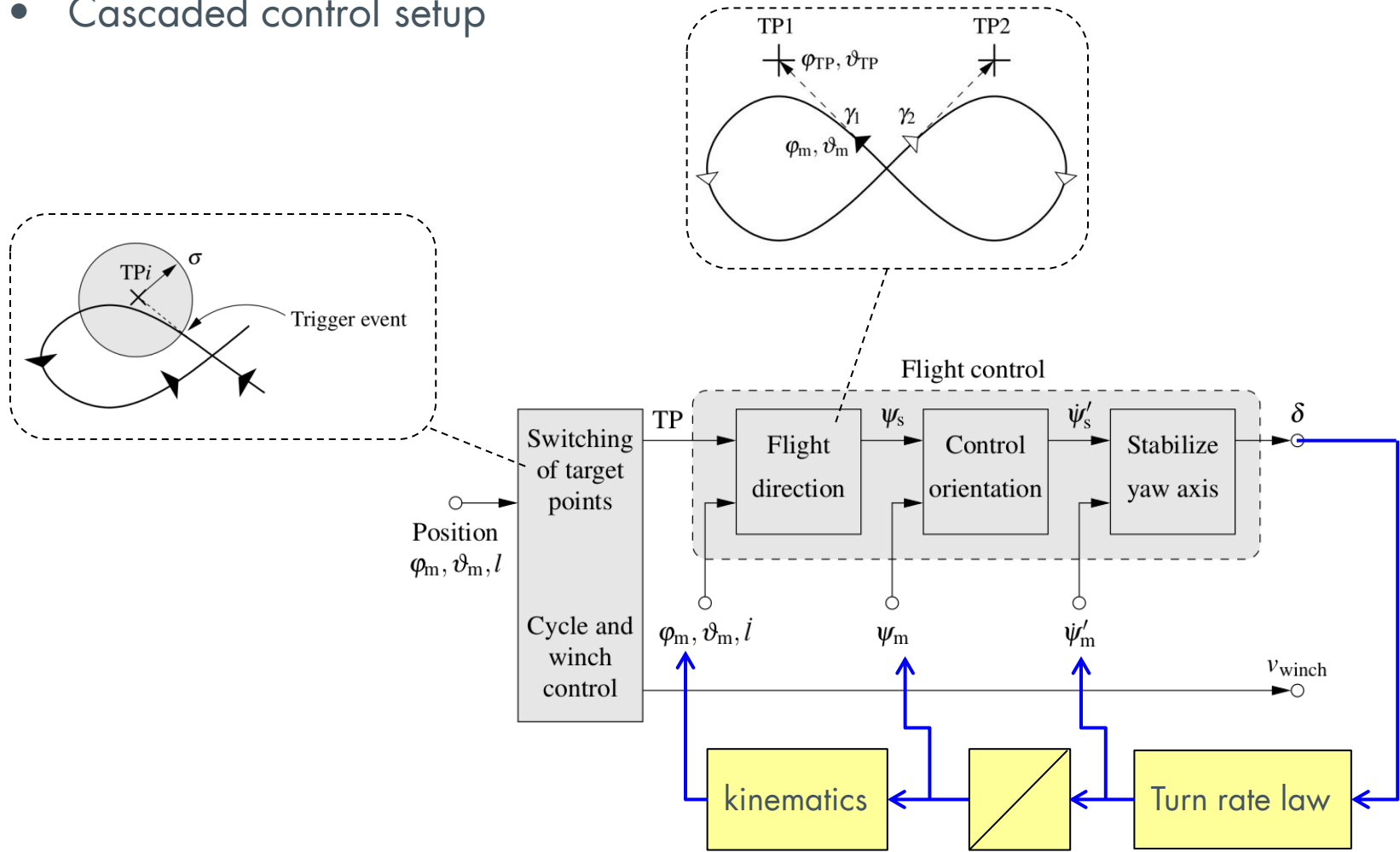
- Use Angle w.r.t. horizon (or wind)  
Orientation determines flight direction



## Controlled System (Plant)

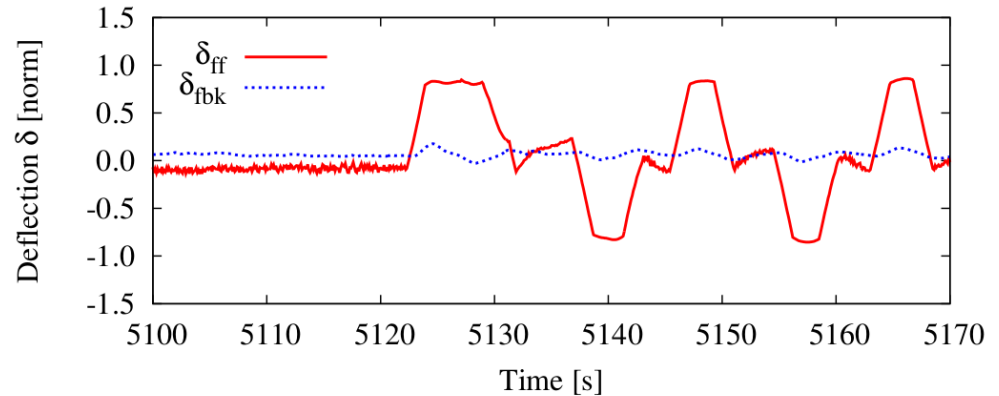
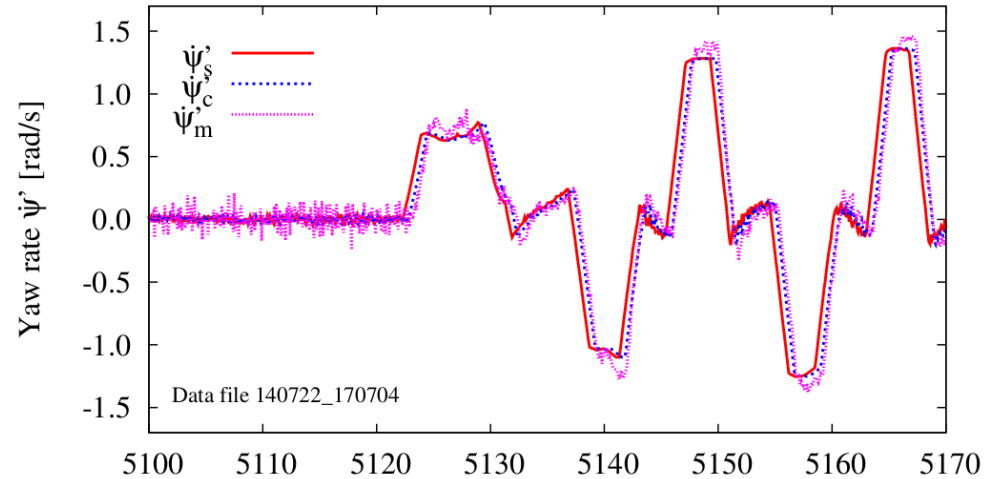
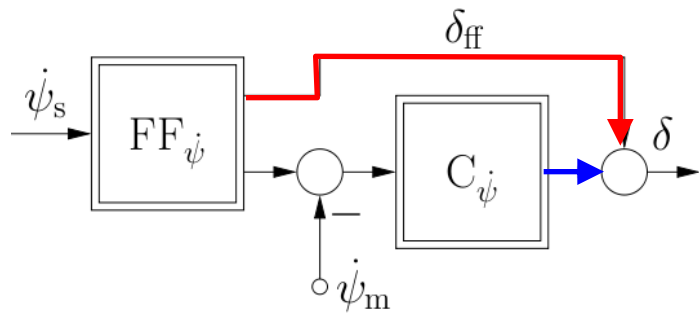
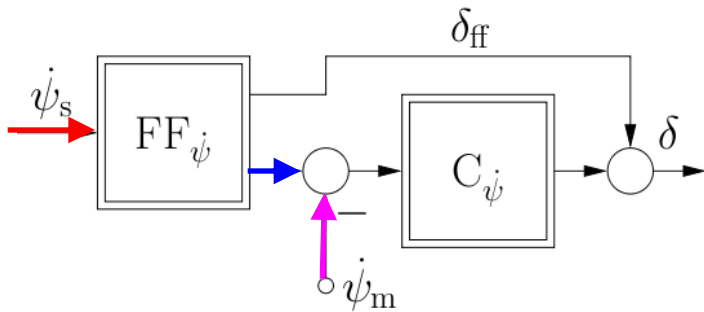


- Cascaded control setup



# Controller Performance

## Turn rate control loop

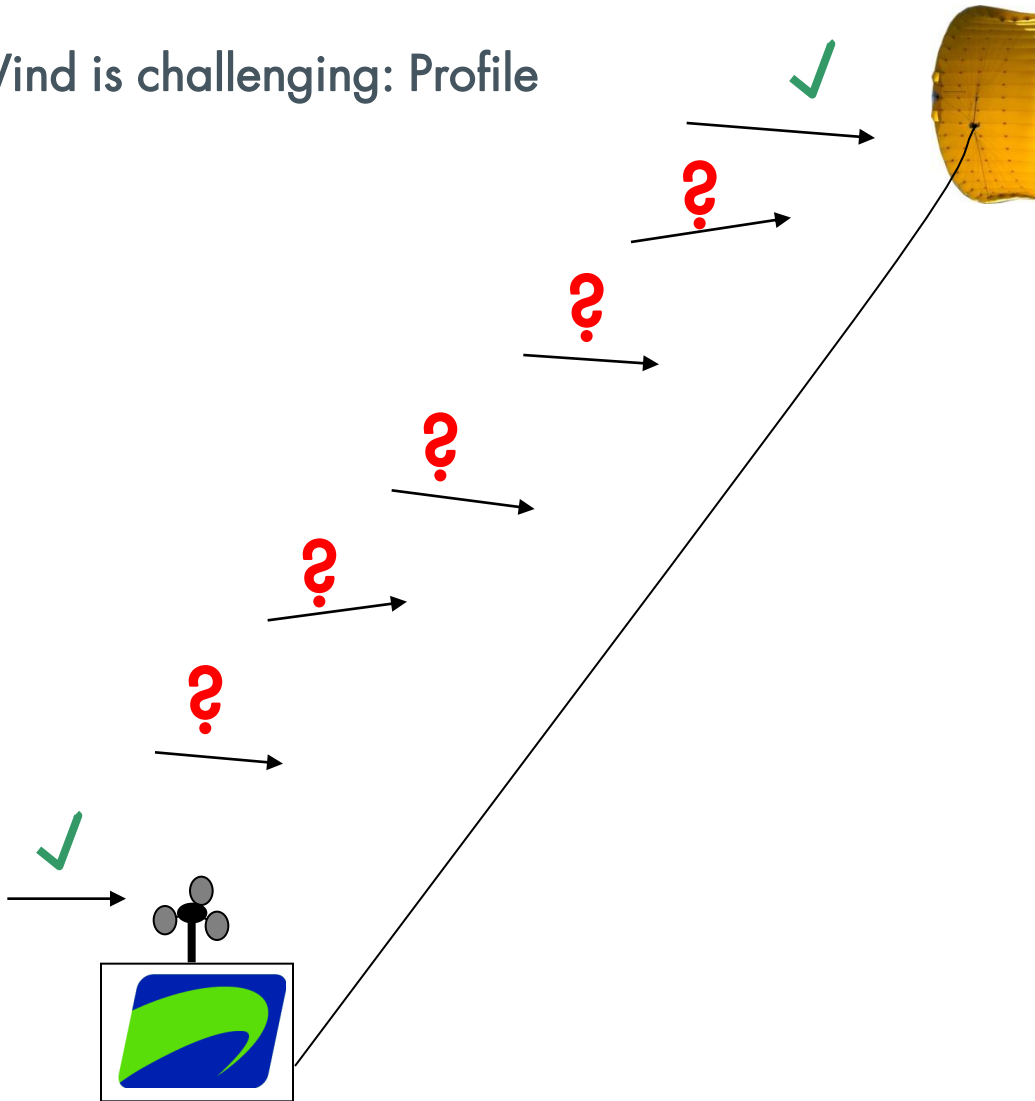


(FBK  $\ll$  FF)  $\rightarrow$  'Indirect' system identification

## **Limits and challenges**

# Challenges and limits

Wind is challenging: Profile



How to model the wind field?

→ Profile?

→ Boundary layer?

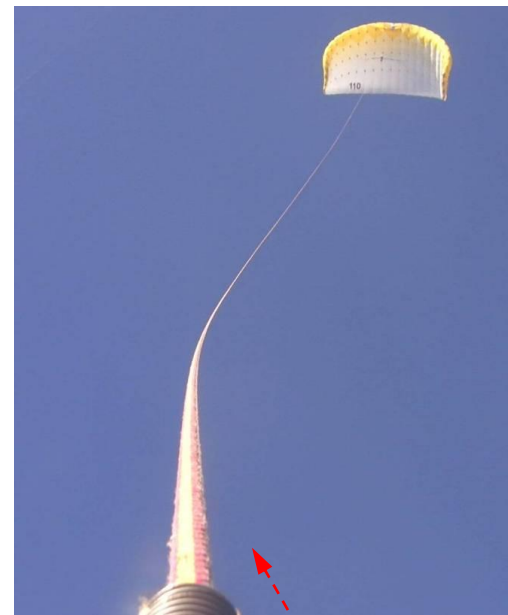
→ ...



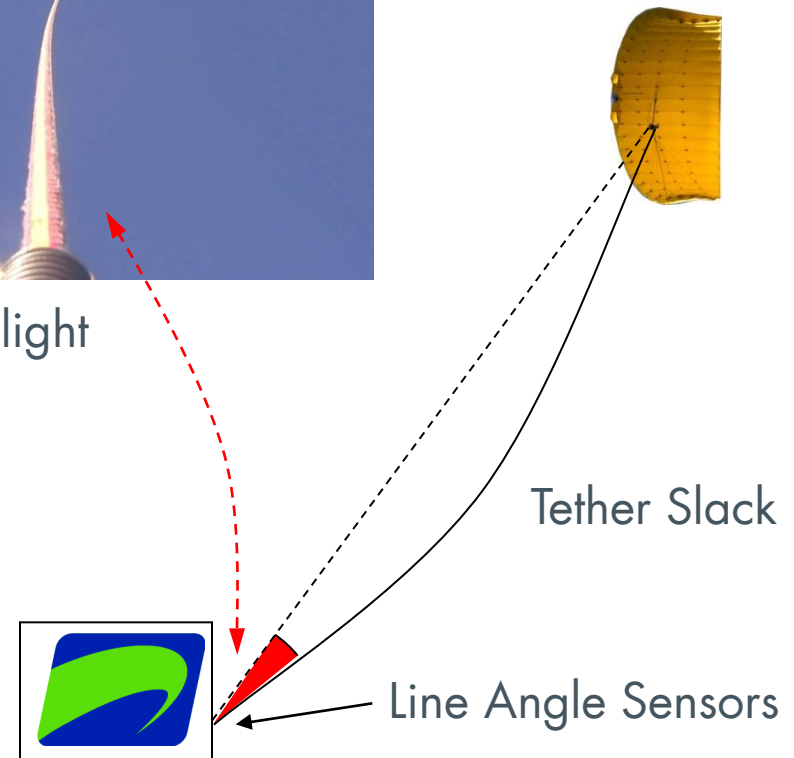
# Challenges and limits



Soft Materials



Free Flight

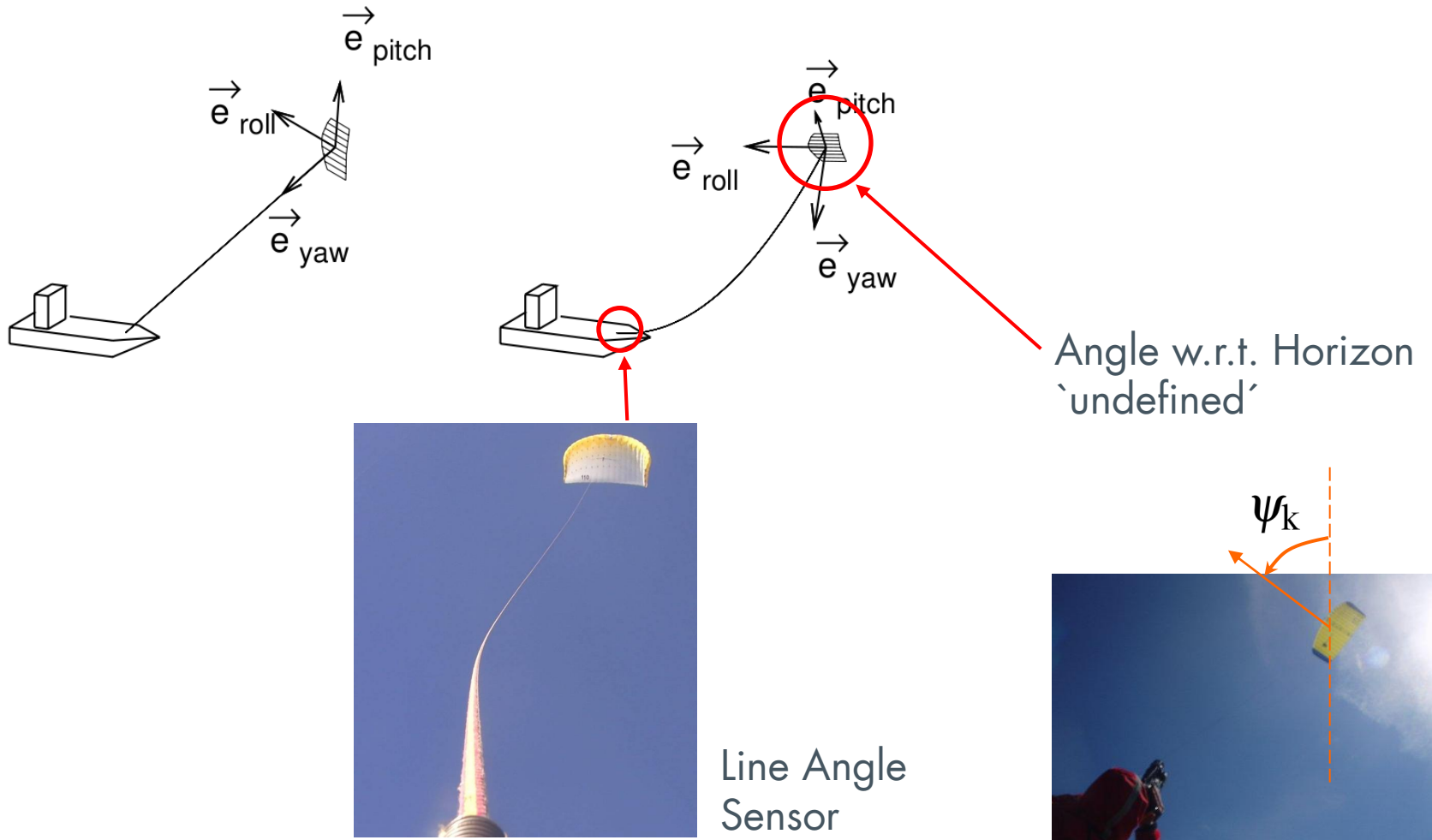


→ Modelling Accuracy is limited

→ Limited Sensor 'Accuracy'

# Free flight

Due to gusts or wave induced motion: temporarily **untethered** system





**Thank you for your Attention!**

**Questions?**